

Error Code List

	ERROR		Example	
Fan:	22	02		
Cross:	00	00		
RFU:	00	00		
Rot.Unit:	00	00		
Stacker:	00	00		
Code			Fan Folder error	
	21		Error on stepper control board	
		21:01	error during start stepper control board	
		21:02	error during stop stepper control board	
	22			
		22:00	Light barrier 0 cut	
		22:01	Light barrier 1 cut	
		22:02	Light barrier 2 cut	
		22:03	Light barrier 3 cut	
		22:04	Light barrier 4 cut	
	23		permanent light on the receiver	
		23:00	receiver from LB 0 is always on high level	
		23:01	receiver from LB 1 is always on high level	
		23:02	receiver from LB 2 is always on high level	
		23:03	receiver from LB 3 is always on high level	
		23:04	receiver from LB 4 is always on high level	
	24		processing error for stepper control board	
		01	error during calculate the step width	
		02	error during counting the steps	
	25		Hardware error	
		01	lack of 5 Volt external	Check voltage Check safety switches
		02	lack of LF 38 Volt or CF door open	
		03	cover open	
	26		Jam	
		01	after cut - no signal for ready	
		02	after cut - no paper on LB 1	
		03	without cut signal no paper on LB 1	
		04	between LB 0 and LB 1	
		05	no paper end on LB 1	
		06	too many folds – document is too long	
		07	no end of paper on LB 0	
		26:08	Unexpected Paper on LB4 in Online-Mode	
		26:09	Unexpected Paper on “no fold” switch (LB5) in Online-Mode	
	27		wrong direction at last sheet folding	

			Cross Folder error	
	80		Hardware error	
		01	lack of 5 Volt extern	Check voltage Check safety switches
		02	lack of LF 38 Volt or CF door open	
		03	lack of 28 Volt	
	81		Error on stepper control board	
		01	error during start stepper control board	
		02	error during stop stepper control board	
	82		light barrier cut	
		82:01	LB 12 cut	
		82:02	LB 11 cut	
		82:03	LB 10 cut	
		82:04	LB 13 cut	
	83		permanent light on the receiver	
		83:01	receiver from LB 12 is always on high level	
		83:02	receiver from LB 11 is always on high level	
		83:03	receiver from LB 10 is always on high level	
		83:04	receiver from LB 13 is always on high level	
	84		Timeout	
		84:01	LB 11 stop	
		02	LB 12 – check 1 st knife – clean LB12	
		03	LB 13 – clean LB 13	
		04	enter CF output switch	
		05	fallback CF output switch	
		06	Jam at LB 10	
	85		Jam	
		01	LB 11	
		02	LB 12	
	86		error on end stage roll tray motor	
		01	on forward direction	
		02	on reverse direction	
		03	on stop function	
		04	on initial the end stage	
			RFU unit error	
	41			
		01	RFU unit is not ready (busy -Flag)	
		02	Error on motor end stage	
		03	no tape or LB is damaged	
		04	Jam near the knife	
			rotation unit error (module 0)	
	01	xx	In case of any code starting with number 1: Check light barriers (only folders with Rotation Unit) for 4211: Check 24V for 2400: Check 24V	
	02		Initialization error	
	03		Error on linear activator	

			Stacker error (module 1)
	02		Initialization error
			Pivoting RFU (module 2)
	01	0x01	Switch pos. 198
		0x02	Switch pos. 210
	02		Initialization error
			communication error between QF and WebC
	10		
		01	no communication
		02	checksum error
		03	bad quality of data stream
		04	bad quality of bytes
	11		
		01	no communication
		02	checksum error
		03	bad quality of data stream
		04	bad quality of bytes
			communication between modules and WebC
	20		communication between Module0 and WebC
	21		communication between Module1 and WebC
	22		communication between Module2 and WebC
	23		communication between Module3 and WebC
		01	no communication
		02	checksum error
		03	bad quality of data stream
		04	bad quality of bytes
	F1CA		CAN-bus error